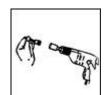
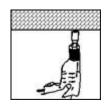


STEP 1: Insert the appropriate nut driver into a $\frac{3}{8}$ or $\frac{1}{2}$ portable drill.



STEP 2:

Insert the **SAMMYS** into the #14 (black) nut driver for $\frac{3}{2}$ " models and #14 SW (red) nut driver for $\frac{1}{2}$ " vertical models. Drill should be in a vertical position.



STEP 3:

Push the face of the nut driver tight to the member. When the nut driver spins freely on the **SAMMYS**, stop drill and remove.



STEP 4:

The **SAMMYS** is now ready to receive $\frac{1}{4}$, $\frac{3}{8}$, $\frac{1}{2}$ or metric all thread rod, bolt stock. (The $\frac{1}{2}$ requires the $\frac{#14SW}{14SW}$ red nut driver)

Note: When installing DSTR, follow the above instructions, add retainer nut and torque until fully seated against purlin (\sim 20 in-lbs.).

Important Note: Warranty requires the use of the appropriate Sammy Nut Driver for installations.